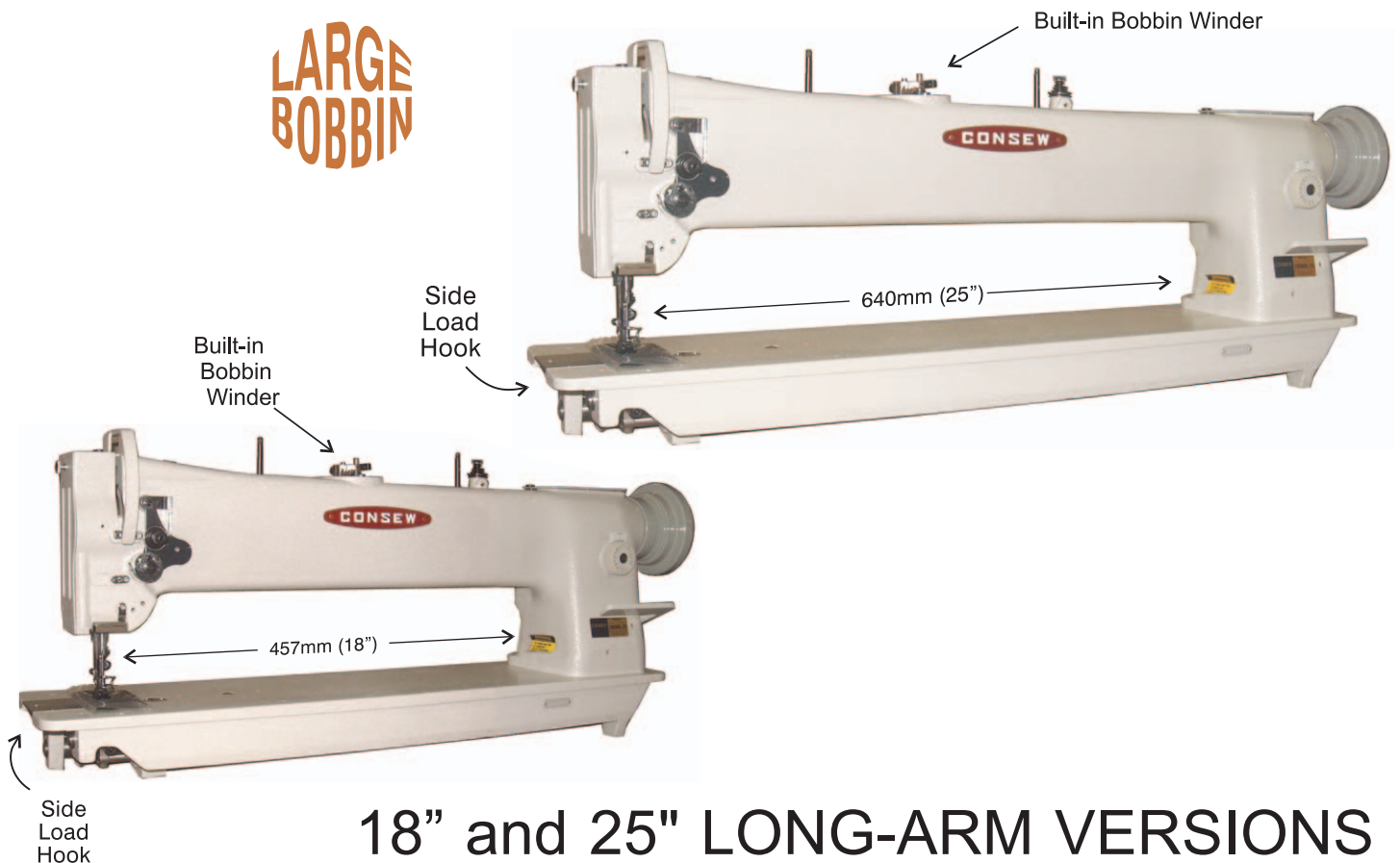


# Models 206RBL-18 / 206RBL-25

LONG-ARM, HEAVY DUTY, SINGLE NEEDLE, LOCKSTITCH MACHINES

WITH  
 CENTRALIZED ARM LUBRICATION  
 RESERVOIR-OILED HOOK WITH MICROMETRIC CONTROL VALVE  
 LARGE HORIZONTAL AXIS ROTARY HOOK AND BOBBIN  
 ADJUSTABLE REVERSE FEED  
 LOCKING STITCH REGULATOR  
 SAFETY CLUTCH  
 FACTORY BUILT SOLID MOLDED CASTING



18" and 25" LONG-ARM VERSIONS  
 HEAVY DUTY, SINGLE NEEDLE  
 TRIPLE FEED: *DROP FEED, NEEDLE FEED  
 AND ALTERNATING (WALKING) PRESSER FEET*  
 LOCKSTITCH MACHINE

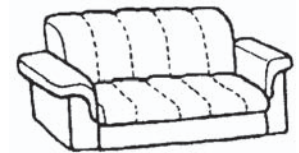
## 206RBL-18 / 206RBL-25

### APPLICATIONS

- For sewing light to heavy-weight materials such as leather, vinyl, upholstery, synthetics, canvas and various coated and laminated products.
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, camping trailer covers, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, canvas shoes, slippers, orthopedic appliances etc.

### FEATURES

- Extra long stitch - 2½ S.P.I. (10mm)
- Large Bobbin. Bobbin can be changed without removing object being sewn
- Thread release finger (for heavy thread)
- Reverse Stitching
- Centralized arm lubrication. Reservoir-oiled hook with micrometric control valve.
- All gear driven hook mechanism. Large horizontal axis hook.
- Safety clutch with push-button re-engagement
- Adjustable reverse stitching can be same length as forward stitch.
- Simple adjustment permits raising and lowering of the center foot which allows for sewing different thicknesses of material and thus assures positive stitching
- Standard attachments easily installed
- Compound feed, walking foot mechanism insures even feeding of material
- Locking stitch regulator prevents changes in stitch length from vibration
- Long arm provides extra large work area
- Model 206RBL up to 30" arm
- Factory built solid molded casting
- Built-in bobbin winder



### SPECIFICATIONS

Speed, Max. (S.P.M.)	1800*	Hook	18033
Clearance Under Foot	9/16" (14mm)	Work Space 206RBL-25	25" (635 mm)
Needle Bar Stroke	1-5/16" (33 mm)	Bed Size 206RBL-25	7" x 339/16" (178 x 852 mm)
Stitch Length, Max.	2-1/2 s.p.i. (10 mm)	Stitch Type	301
Needle	135 x 17	206RBL-18 has the same general specifications but with an 18" long arm and corresponding bed size	
Bobbin	Metal	* Speed depends on thread, material and operation.	
	Pre-wound		
			M