

**Heavy Duty, High Speed, Post Type, 2-needle, Drop feed, Needle feed, Walking foot, Alternating Presser Feet Lockstitch Machine**

**With: CENTRA-LUBE® Semi-Automatic Lubrication System, Large Vertical Axis Rotary Hooks and Bobbins, Reverse feed, and Safety Clutch (Hardended Steel), Ideal for Artisan Sewing**



**Applications**

- For sewing medium to medium heavy-weight fabrics, leather, canvas, vinyl synthetics and various coated and laminated materials
- Designed for stitching such products as overalls, raincoats, luggage, travelware, accessories, bags, umbrellas, awnings, covers, tarpaulins, tents, wearing apparel, outdoor clothing, underwear, etc.
- General/parallel two-needle stitching
- Suitable for stitching uneven, hollow, tubular and curved articles
- Also for secondary operations on finished articles such as attaching braids, pockets, tapes, etc.

**Features**

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases
- Centra-Lube® semi-automatic lubrication system
- Stitches per minute- 2400 \*
- Reverse stitching
- Various gauge sets available
- Safety clutch protects the hooks from being damaged
- Model 389RBATCL(N) available with automatic functions
- Available in extra high post bed (special order)

**Specifications**

<b>Number of Needles</b>	2 (Double)
<b>Feeding Mechanism</b>	Walking Foot
<b>Workspace</b>	Standard Workspace
<b>Standard or Full Function</b>	Standard Functions
<b>Speed, Max (S.P.M.)</b>	2400
<b>Clearance Under Presser Foot</b>	7/16" (11mm)
<b>Stitch Length</b>	4.2 s.p.i. (6mm)
<b>Bed Size</b>	7"x20 3/8" (177mmx518mm)
<b>Stitch Type</b>	301
<b>Hook</b>	14505
<b>Post Height</b>	7" (178mm)
<b>Work Surface</b>	2 1/8"x4" (54mmx101mm)