

EXTRA HEAVY DUTY LONG ARM MACHINES

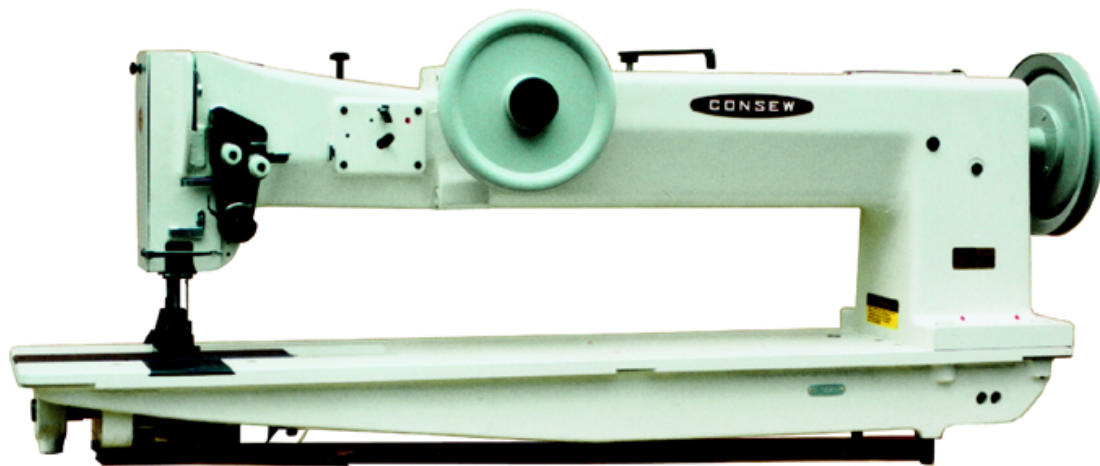
MODELS 744R-20 -20"arm **Single Needle**
744R-30 -30"arm **Needle**

MODELS 745R-20 -20"arm **Double Needle**
745R-30 -30"arm **Needle**

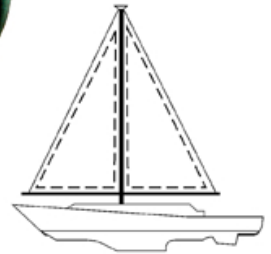
**EXTRA HEAVY DUTY / EXTRA LONG ARM MACHINES
 DROP FEED, NEEDLE FEED (COMPOUND FEED)
 ALTERNATING PRESSER FEET, LOCKSTITCH MACHINES**

- WITH
 EXTRA LARGE BOBBIN(S) AND VERTICAL AXIS HOOK(S)
 CENTRALIZED ARM LUBRICATION
 RESERVOIR-OILED HOOK(S) WITH MICROMETRIC CONTROL VALVE
 PRESSER FOOT LOCKING LEVER
 PUSH BUTTON STITCH REGULATOR
 REVERSE FEED
 SAFETY CLUTCH
 BUILT-IN BOBBIN WINDER
 FRONT HANDWHEEL (ON 30" ARM)
 PULLER OPTIONAL

- Suitable for sewing extra heavyweight materials such as canvas, vinyl, leather, synthetics and various coated, laminated and rubberized fabrics.
- Designed for stitching such products as tents, tarps, awnings, truck covers, auto, marine and furniture upholstery, sails, matting, carpets, polishing wheels, mops, luggage, construction barriers, field covers, divider curtains, fabric structures and heavy bulky products.
- Model 745R suitable for stitching double seams and lap seaming.



Model 745R-30



For 745R
 Standard Needle Spacing 1/4" (6.35mm)
 Needle Spacings Available 3/16" to 2-3/8" (4.76mm to 60.33mm)

Speed, Max. (S.P.M.)	1500 *
Clearance Under Foot	25/32" (20mm)
Needle Bar Stroke	1-27/32" (46.8mm)
Stitch Length, Max.	25/64" (10mm)
Needle	7 x 3 (DYx3)
Bobbin	70141
Hook	70140
Stitch Type	301

* Speed depends on materials, thread and operation
 Specifications subject to change without notice.

Note: **CentralLube**®, registered semi-automatic lubrication system.
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