Combi Laser & Cutting - Static Table System

Eastman[®]



Sealed Edge, Precision of Cuts

Eastman[®]

The Eastman combination laser and cutting system offers a laser for cutting fabrics that require a fused edge as well as the proven, reliable technology of Eastman's static cutting table. The tool head is equipped with a 200 watt gas assist laser (100 watt optional), three individually aligned and calibrated tool spindles, and a pneumatic pen/marker holder.

- Single gantry design offers three cutting tools, a laser and a marking tool, minimizing switchover time between material files and set up. (Laser and blade cutting cannot be performed simultaneously).
- 200 watt laser has no contact with the fabric, improving the quality and speed of the cut
- Adjustable laser power within software, reducing unnecessary operating costs

Laser Technical Specifications						
STANDARDS		ENGLISH	METRIC			
Width		72 in.	1.82 m			
		78 in.	1.98 m			
	Length	Up to 100 ft.	Up to 30 m			
Please contact the factory for active cutting zone dimensions. Custom widths and lengths available.						
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POWER REQUIREMENTS						
Electric	Diagnostic Control Cabinet/PC	230V, 3ph, 50/60 Hz, 30 amps				
	Vacuum Blower	208/230/380/460/575V, 3ph, 50/60 Hz, 7.5 HP, VFD control optional				
Pneumatic		75 – 90 psi at 15 SCFM	5.17-6.2 bars at 0.42 cmm			
SPEEDS						
Maximum Laser/Plotting Speed		Material and table length dependent	Material and table length dependent			
ENVIRONMENTAL						
Compressed Air Consumption		15 CFM				
	Sound Level	<75 dB(A)				
	Operating Temperature	55 – 100°F	12-37°C			
	Humidity	20 – 80% (non-condensing)				

*Achievable speeds and accelerations are tool, material and thickness dependent. All indicated speeds, dimensions, weights and performance data are approximate and subject to change without notice.

Combi Router & Cutting - Static Table System

Eastman[®]

Dual router and static cutting table system

Eastman's router tool head option delivers heavy-duty performance for thick and dense materials. This system offers a two-spindle tool head in addition to the router for a variety of cutting and routing options. Features such as a pneumatically controlled z-axis and a manually adjustable depth-control function facilitate cutting materials such as soft or hard wood, composites, fiberboard, and a variety of plastics. A large-capacity debris-collection system helps create a clean work environment.

- Multi-use-Cut, route, and mark
- Single- or low-ply layer cutting.
- Two spindle tool holders and a router.
- Exclusive carbon impregnated anti-static fiber belt for long life and cutting quality
- Sacrificial routing surface.
- Large capacity router debris collection system.



Combi Router & St	tatic Cutting Table Techr	ical Specifications*	
BASIC SPECIFICATIONS*		ENGLISH	METRIC
Please contact the factory for active cutting zone Width dimensions. Custom widths and lengths available.		60 in.	1.54 m
		72 in.	1.82 m
		78 in.	1.98 m
		96 in.	2.44 m
		108 in.	2.74 m
		114 in.	2.90 m
Length		8 ft.	2.44 m
		12 ft.	3.66 m
		16 ft.	4.88 m
		24 ft.	7.32 m
		36 ft. +	10.97 m +
Drive System		Dual-X Axis, Y-Axis & Theta Axis. X & Y-Axis Rack & Pinion Drive, Brushless Servo Motors	
POWER REQUIREMENTS			
Electric	Diagnostic Control Cabinet/PC	115/230V, 1 ph, 50/60 Hz, 3.6 kVA	
	Vacuum Blower	208/230/380/460/575V, 3 ph, 50/60 Hz, 7.5 HP, VFD control optional	
Pneumatic		75 – 90 psi at 15 SCFM	5.17 – 6.2 bars at 0.42 cmm
SPEEDS			
Maximum Cutting Speed		40 in./sec.	101 cm/sec.
Maximum Routing Speed		20 in./sec.	50.8 cm/sec.
Maximum Acceleration		0.5 g	
ENVIRONMENTAL			
Compressed Air Consumption		15 CFM	
	Sound Level	<75 dB(A)	
	Operating Temperature	55 – 100°F	12-37°C
	Humidity	20 – 80% (non-condensing)	
*Achievable speeds and accelerations	ar e tool-, material- and thickness-dependent. All	indicated speeds, dimensions, weights and performance data are approxi	imate and subject to change without notice. Maximum cutting and

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