

# PLK-E4030/6030



## SPECIFICATIONS

Stitch Type	Single Needle Lockstitch	Hook	Shuttle/Large/Bobbin Size R
Max. Number of Sewing Patterns Possible	255 (Internal Memory) 224 (Floppy Disk)	X/Y Drive	Timing Belt
Sewing Area for 4030	(X) 15 $\frac{3}{4}$ " x (Y) 11 $\frac{13}{16}$ " (400mm x 300mm)	Needle	135x17 Size 18 (Standard)
Sewing Area for 6030	(X) 23 $\frac{5}{8}$ " x (Y) 11 $\frac{13}{16}$ " (600mm x 300mm)		
Max. Sewing Speed	2000 RPM	Work Holder Lift	Max. 30mm
Sewing Speed Selection	200~2000 RPM (10 Steps Variable)	Presser Foot Lift	Max. 18mm
Feeding System	Intermittent or Continuous	Pattern Input	Touch Screen (PLK-E-PAL)
Stitch Length	0.1~12.7mm	Drive Motor	Limi-Servo (550 Watts)
Pattern Storage	Internal Memory or Floppy Disk	Power	220 Volt 3 Phase or Single Phase
Max. Number of Stitches	8,000 Per Pattern	Power	110 Volt (Optional)
Scale Up/Scale Down	10~200% For X and Y Axis	Clamp (Air)	Single Stage
Measurement for 4030	W(1085mm) D(1400mm) H(1220mm)	Total Weight (Net)	420kg
Measurement for 6030	W(1535mm) D(1400mm) H(1220mm)	Total Weight (Net)	440kg

**NOTE:** Sewing speed may be limited by the type of operation, material, or clamp weight.