

PLK-E4519/6019



SPECIFICATIONS

Stitch Type	Single Needle Lockstitch	Hook	Shuttle/Large/Bobbin Size R
Max. Number of Sewing Patterns Possible	255 (Internal Memory) 224 (Floppy Disk)	X/Y Drive	Timing Belt
Sewing Area for 4519	(X) $17 \frac{11}{16}$ " x (Y) $7 \frac{1}{2}$ " (450mm x 190mm)	Needle	135x17 Size 18 (Standard)
Sewing Area for 6019	(X) $23 \frac{5}{8}$ " x (Y) $7 \frac{1}{2}$ " (600mm x 190mm)		
Max. Sewing Speed	2000 RPM	Work Holder Lift	Max. 30mm
Sewing Speed Selection	200~2000 RPM (10 Steps Variable)	Presser Foot Lift	Max. 18mm
Feeding System	Intermittent or Continuous	Pattern Input	Touch Screen (PLK-E-PAL)
Stitch Length	0.1~12.7mm	Drive Motor	Limi-Servo (550 Watts)
Pattern Storage	Internal Memory or Floppy Disk	Power	220 Volt 3 Phase or Single Phase
Max. Number of Stitches	8,000 Per Pattern	Power	110 Volt (Optional)
Scale Up/Scale Down	10~200% For X and Y Axis	Clamp (Air)	Single Stage
Measurement for 4519	W(1305mm) D(1155mm) H(1290mm)	Total Weight (Net)	300kg
Measurement for 6019	W(1545mm) D(1155mm) H(1290mm)	Total Weight (Net)	320kg

NOTE: Sewing speed may be limited by the type of operation, material, or clamp weight.